

Repair Manual

Version: P11 https://spare-parts.mi.com/

Table of Contents

Instructions for Use

- 5 ----- Notes
- 6 ----- Repair Precautions
- 8 ----- ESD (Electrostatic Discharge) Precautions
- 8 ----- OTA upgrade
- 9 ----- Icon Description

Materials and List

10 ----- Materials

11 ----- List

Tool Preparation

12 ----- Tools

17 ----- Consumables (adhesives and other materials)

Disassembly

18	Remove the SIM Card Tray
19	Heating up the Phone
21	Remove the Battery Cover Assy
23	Remove Adhesive
24	Remove the Mainboard Cover Assy
25	Disconnect the Cables
27	Remove the Camera Assy
28	Disconnect the Coaxial Cables
29	Remove the Mainboard Assy
29	Remove the Top Speaker Assy
30	Remove the Light Sensor Subboard
30	Remove the Holder-Side Key FPC
31	Remove the Sub-Board Assy
33	Remove the Vibrator
33	Remove the Battery
34	Remove the Coaxial Cable
34	Remove the FPC Assy

Assembly

36	Assemble the Vibrator
36	Assemble the Sub-Board Assy
37	Assemble the Coaxial Cable
38	AConnect the Front Cover Display Module
38	Assemble the FPC Assy
39	Assemble the Sub-Board cover
39	Assemble the Light Sensor Sub board
40	Assemble the Top Speaker Assy
40	Assemble the Side Key FPC

Table of Contents

41 -----Assemble the Mainboard Assy 41 -----Connecting the Coaxial Cable 42 -----Assemble the Camera Assy 44 -----Assemble the FPC Assy 46 -----Assemble the Battery 47 -----Assemble the Mainboard Cover 48 -----AAssemble the Battery Cover Assy 50 -----Assemble the SIM Card Tray 50----Crimp Mobile Phone 51 -----Air Tightness Test 52 -----**Test Phone Functions**

Calibration and Quality Inspection

53 ----- Calibration

53----- Quality Inspection

Notes

All functions, features, specifications and other device information provided in this document, including but not limited to the device's advantages, design, price, components, performance, availability and functionality, are subject to subsequent changes without further notice. Xiaomi reserves the right to modify this document or the device described herein at any time without obligation to provide notice of such changes.

Repair Precautions

Xiaomi is not responsible for any damage or defects caused by repairs by unauthorized service providers, self-repairs, or repairs by non-professionals. Xiaomi is not responsible for damage to the device, personal injury, or other device safety issues caused by attempts to repair the device without following these repair and maintenance instructions.

Damage or defects caused by attempts to repair the device by anyone other than a Xiaomi-certified service provider are not covered by the warranty.

- Because most electronic components are sensitive to electromagnetic forces, use a demagnetizing tool designed for minor electronic repairs.
- When repairing the device, use a high-quality screwdriver. Avoid damaging the screw heads with inferior screwdrivers.
- Always use OEM (Original Equipment Manufacturer) replacement parts. Using third-party replacement parts may not work properly and may cause fire or personal injury.
- Certain parts, such as sensors (laser autofocus/proximity/fingerprint sensors), rear cameras, TSP (touch screen), speakers, and other components, may require calibration to guarantee their performance after repair.
- If your device is waterproof and dustproof, its waterproof and dustproof performance is not guaranteed if it is repaired by you or other non-professional workers.
- If you need to access the device's fault data or require a more detailed diagnosis,
 please visit a Xiaomi Service Center.
- If you need to replace an unsold part, please visit the Xiaomi Service Center and get further guidance.
- Before repairing, be sure to back up all important data stored in the device to avoid data loss.

Before performing repairs, be sure to wear appropriate safety equipment.

Xiaomi is not responsible for any injuries that may occur as a result of not wearing appropriate safety equipment. Please read the Disassembly and Assembly Tools carefully, understand the list of tools required to assemble and disassemble the device.

- Always repair the device in a safe place.
- Before repairing the device, make sure the device is turned off.
- If the device If the device is damaged, emits smoke, or if you smell something burning, stop using the device immediately and contact Xiaomi.
- It is recommended to wear safety equipment such as glasses, gloves, and masks when repairing the device.
- When removing the back cover, be careful not to damage the device.
- Before assembly, make sure there are no screws or foreign objects around the battery.
- During assembly, check for any abnormalities before reinstalling the back cover, and be careful not to hit or damage the battery. If the battery is damaged, please go to a Xiaomi Service Center.
- Do not heat the device directly in a microwave.
- Before repairing the device, make sure the battery is fully discharged.
- You can visit (https://spare-parts.mi.com/) to view device information, related materials and safety information.

ESD (Electrostatic Discharge) Precautions

Electrostatic discharge is the sudden flow of electricity between two charged objects due to contact, short circuit, or dielectric breakdown. ESD can negatively affect mobile devices, especially electronic components.

- It is recommended to use ESD-safe (antistatic) equipment, such as antistatic wrist straps and gloves, and ESD-safe mats when repairing devices.
- Increase airflow in the work area to reduce the possibility of accidental electrostatic discharge, which may increase in low humidity environments (such as air-conditioned rooms).

OTA upgrade

You can check system updates by clicking on the system version number in the phone settings. If the system needs to be upgraded, you can click on the details to view the update log to understand the details of the upgrade and decide whether to update the system version based on your actual situation.

Icon Description

Warning: Situations that could cause harm to yourself or others;

Caution: Situations that may cause damage to your device or other equipment;

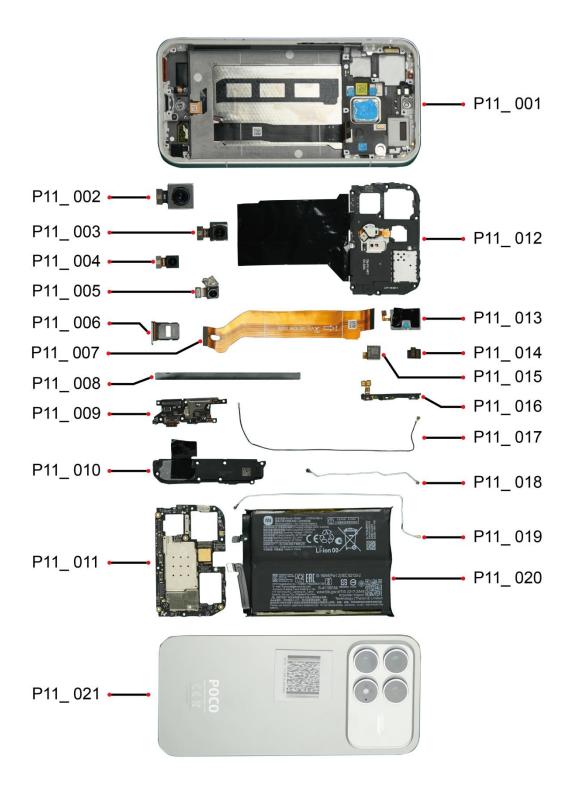
Tip: Notes, usage tips, or other information;

Customers: If you are the customer, please refer to the precautions/operations under this icon;

Professional authorized repairer: If you are the professional authorized repairer, please refer to the precautions/operations under this icon.

Materials and List

Materials



List

Serial number	Name
P11_001	Front Cover Assy
P11_002	Camera-Rear-Main
P11_003	Camera-Rear-Telephoto Mode
P11_004	Camera-Rear-Ultra Wide Angle
P11_005	Camera-Front
P11_006	SIM Card Tray
P11_007	FPC Assy
P11_008	Mylar-Coaxial Cable
P11_009	Sub-Board Assy
P11_010	Sub-Board cover
P11_011	Mainboard Assy
P11_012	Mainboard cover
P11_013	Top Speaker Assy
P11_014	Light Sensor Subboard
P11_015	Vibrator
P11_016	Side Key FPC
P11_017	Coaxial Cable-Black
P11_018	Coaxial Cable
P11_019	Coaxial Cable-White
P11_020	Battery
P11_021	Battery Cover Assy

Tools and Materials

Tools

Mhen disassembling and assembling the phone, please be sure to wear protective equipment to prevent injury.

Tool Name	Diagram	Details	Target
	S .		users

Safety Goggles



Prevent accidents during repair (protective equipment).





Safety Gloves (ESD safe, cut-resistant)



Prevent accidents during repair (protective equipment).





Safety Mask



Prevent accidents during repair (protective equipment).





Anti-static Wrist Strap



Prevent static electricity from damaging the device (recommended).





Tool Name	Diagram	Details	Target users
ESD Safe Mat		Prevent static electricity from damaging the device (recommended).	<a> <a> <a> <a> <a> <a> <a> <a> <a> <a>
Ejection Pin		Used to remove the SIM Card Tray (necessary tool).	<u>(2)</u>
Phillips Screwdriver	_	Used to remove screws (necessary tool).	(2)
Plastic Pry Bar		For removing wiring harness connections and other components (necessary tool).	(2)
Suction Cup		Used for disassembling and assembling the back cover and screen (necessary tool); If your display is cracked, the suction cup may not stick properly and be careful not to get cut by the broken pieces.	

Tool Name	Diagram	Details	Target
Tool Ivallic			users
		Used for disassembly and	
		assembly of small parts	
		(necessary tool);	
E0D 0 (i Please do not use	
ESD Safe		metal tweezers to	(2)
Tweezers		avoid scratching the	
		device and damaging	
		it with static	
		electricity.	
		Used to remove the	
		battery cover and other	
		parts (necessary tool);	
		Other sturdy sheets	
D. (; D. T. I.		can be used instead	
Plastic Pry Tool		(plastic sheets);	(S) (d)
		i Please do not use	
		metal sheets or	
		blades to avoid	
		damaging the device.	

Tool Name	Diagram	Details	Target users
Heating Bag	We man	Used to heat when removing the back cover (necessary tool); Use the tabs as handles when heating to avoid burns.	<u>©</u>
Micro-wave Oven		For heating the Heating Bag (necessary tool).	<u>©</u>
Adhesive Backing Fixing Tool		Used to position the adhesive when sticking the battery cover.	3
Battery Cover Assembly Press Device		Used when pressing the battery cover to evenly distribute the pressure on the battery cover.	3

Tool Name	Diagram	Details	Target
			users
		When removing the	3
		battery cover, heat the	
Llasting Diatform		adhesive on the battery	
Heating Platform		cover to make it easier to	
	=	separate the battery cover	
		from the device.	
	•	Used when pressing the	
Ovimen in a Talal		battery cover, so that the	3
Crimping Tool		pressure can be precisely	
		controlled.	
	0	Used to detect the air	
		tightness of mobile	
		phones;	
A in Timbton on		if the phone is	
Air Tightness		dustproof and	(8)
Tester		waterproof, the air	
		tightness of the	
		phone needs to be	
		tested after assembly.	

Consumables (adhesives and other materials)

Consumables may vary depending on the repair parts, country, region or repair provider.The content in the table is for reference only.

Name	Diagram	Details	Target
			users
Battery Cover Adhesive		Used when attaching the battery cover to the device.	<u>(2)</u> (3)
Battery		Used when replacing the battery.	<u>(2)</u> (3)
Front Cover Display Module		Used when replacing the screen.	<u>@</u>

Disassembly

- Before disassembly
 - Make sure your phone data is backed up to prevent loss of important data.
 - Disconnect the device from the power source and turn it off.
 - Wear an anti-static wrist strap and connect it to a grounded ESD safety mat.
 - The composition of the product may vary by country, region, or repairer.

1. Remove the SIM Card Tray:

Insert the ejection pin into the hole of the SIM card tray to loosen the tray and pull out the tray gently from the slot.



- When removing the SIM Card Tray, it is recommended to use your hands or plastic tweezers to avoid scratching the appearance.
- For the assembly method of the SIM Card Tray, please refer to the subsequent assembly tutorial in the manual.

2. Heating up the Phone:

If you are the customer, please refer to the following method:

- It is possible for the device or battery to be damaged by heat.
 - Do not heat the device in a microwave. Doing so could cause an explosion.
- Follow the heating bag's instructions for heating. The recommended time for heating the bag is 50 seconds in a 1000W microwave and 70 seconds in a 700W microwave. (Correct temperature for use: 55-65 °C.)
 - · Be careful not to damage the device through excessive heat. (It is recommended to disassemble the device in an area with a temperature gauge.)
- (1) Heat the Heating Bag in the microwave for 2-5 minutes until it reaches about 70 degrees Celsius.



- (2) The heating time needs to be adjusted according to the power of your microwave.
- (2) Take the Heating Bag out of the microwave.



Use the label as a handle when removing the Heating Bag to avoid burns.

(3) Place the phone on the Heating Bag and heat it for about 1-2 minutes.



- (९) If you are a professional authorized repairer, please refer to the following method:
- (1) Use a heating platform and wait for it to heat up to about 70 degrees Celsius.



(2) Place the phone on the heating platform and continue heating for 1-2 minutes.



Please heat the device within the specified temperature and time, otherwise it may be damaged or affect subsequent operations.

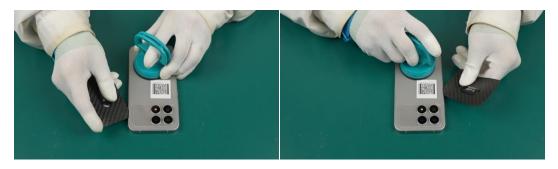
3. Remove the Battery Cover Assy:

(1) Use a Suction Cup and Plastic Pry Tool to gently cut the adhesive on the Battery Cover Assy.



- Use the Plastic Pry Tool to slide along the left edge of the device to cut the glue, leaving the Plastic Pry Tool on the left edge side when finished to prevent the adhesive from resealing.
- As the Battery Cover Assy may be damaged by excessive force, be careful not to damage the Battery Cover Assy.
 - Do not insert the Plastic Pry Tool too deeply into the device as the internal circuitry may be damaged.

(2) Use the Plastic Pry Tool to cut all the glue around the Battery Cover Assy as described above, and then carefully separate the Battery Cover Assy from the device.



- Be careful not to damage the Battery Cover Assy, as excessive force may damage the Battery Cover Assy.
 - Do not insert the Plastic Pry Tool too far into the device, as it may damage the internal circuitry.
- ② If it's difficult to create a gap, reheat to further soften the adhesive. When reheating, do not reheat for more than 30 seconds.
- 🛕 Anti-shattering of glass/ceramic back cover:
 - Avoid pressing hard on the center of the back cover when separating (especially for curved screen models) to prevent glass cracking due to stress concentration.
 - If the back cover is broken, fix the fragments with tape before operation to avoid scratching your fingers or dropping them into the device.

4. Remove Adhesive:

Remove any remaining adhesive from the Battery Cover Assy before reassembling your device.



- Be careful not to put your fingers or any foreign objects on the rear camera or back cover lens to avoid scratching the device;
 - If you have difficulty separating the adhesive, please reheat the device or use special alcohol to assist.

5. Remove the Mainboard Cover Assy:

(1) Use a needle screwdriver to remove the screws.



- Check the number of screws that have been removed and keep them in a safe place to ensure that no unassembled screws are left inside the device during the assembly process.
- (2) then lift up the Mainboard cover. Disconnect the Mainboard cover cable from the device.



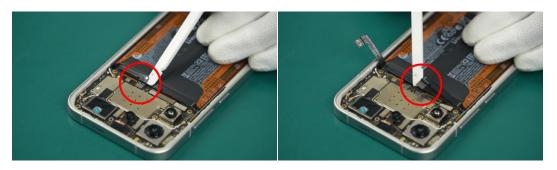
(3) Remove the Mainboard Cover Assy.



Pay attention to the clips around the Mainboard Cover Assy during operation. Make sure the clips are completely separated before proceeding to the next step to avoid damaging the Mainboard Cover Assy.

6. Disconnect the Cables:

(1) Disconnect the Battery.



- For your safety, always disconnect the battery connector first.
 - Be careful not to damage the battery.
- (2) Disconnect the FPC Assy from the Mainboard Assy.

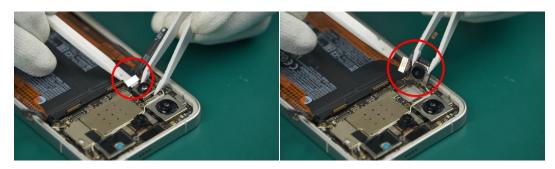


(3) Disconnect the Front Cover Display Module from the Mainboard Assy.



7. Remove the Camera Assy:

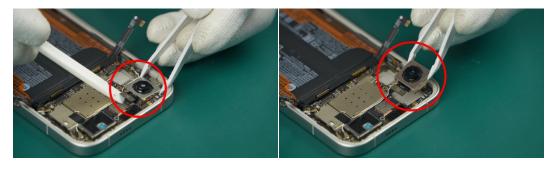
(1) Disconnect the Camera-Rear-Telephoto Mode and remove it from the device.



- Do not touch the camera lens directly during operation to avoid scratching the lens.
 - Please be careful to avoid damaging the Conductive Cloth.
- (2) Disconnect the Camera-Rear-Ultra Wide Angle and remove it from the device.

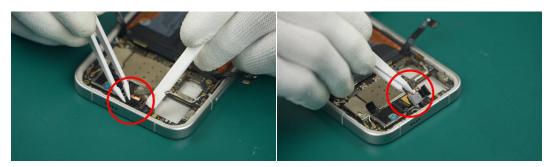


- Do not touch the camera lens directly during operation to avoid scratching the lens.
- (3) Disconnect the Camera-Rear-Telephoto Mode and remove it from the device.



Do not touch the camera lens directly during operation to avoid scratching the lens.

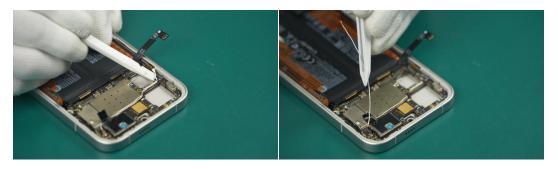
(4) Disconnect the Camera-Front and remove it from the device.



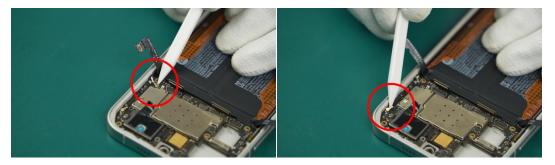
- Do not touch the camera lens directly during operation to avoid scratching the lens.
 - The camera lens and sensor are very precise. Finger grease or dust will affect the image quality. Wear gloves or hold with a dust-free cloth when operating.
 - If you need to clean the lens, use special lens paper or cotton swab dipped in a small amount of anhydrous alcohol to gently wipe it. Do not use paper towels or hard objects to scratch it.
 - The camera is usually connected to the motherboard via an FPC cable. You need to disconnect the cable interface before disassembly:
 - Use tweezers to gently lift the pressure plate before pulling out the cable. Do not pull the cable directly.
 - If the cable is stuck to the Mainboard Assy, use a Plastic Pry Bar to gently lift it up to avoid breaking the cable.

8. Disconnect the Coaxial Cables:

(1) Disconnect the Coaxial Cable from the Mainboard and remove it.



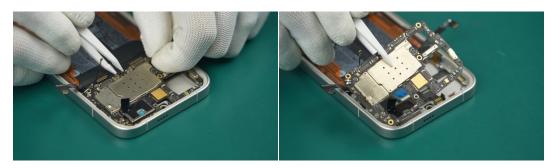
(2) Disconnect the Coaxial Cable-White and Coaxial Cable-Black from the Mainboard in sequence.



- Be careful not to damage the wiring harness interface and surrounding components during operation.
 - Do not pull the cable directly when disconnecting to avoid breaking it.
- You can use the flat side of a Plastic pry bar to gently pry up the connector.
 - Please tidy up the wiring harness after disconnecting to avoid affecting subsequent operations.

9. Remove the Mainboard Assy:

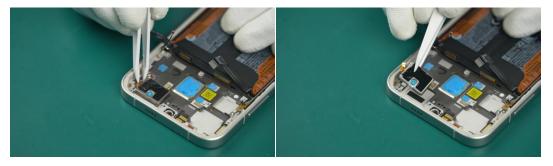
Remove the Mainboard Assy from the phone.



- Carefully lift the Mainboard Assy with tweezers and remove the Mainboard Assy, being careful not to damage the PBA board.
 - Do not touch the Mainboard Assy directly with metal tools to avoid scratching the Mainboard Assy and static damage.
 - Use moderate force when holding components with tweezers to avoid squeezing small components such as capacitors and resistors.
- For Mainboard Assy assembly methods, please refer to the subsequent assembly tutorials in the manual.

10. Remove the Top Speaker Assy:

Disconnect the Top Speaker Assy contacts from the device, then remove the Top Speaker Assy.



Do not use metal tweezers or other hard tools as they may scratch the device.

11. Remove the Light Sensor Subboard:

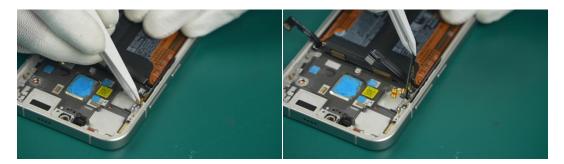
Use tweezers to remove the Light Sensor Subboard assembly from the device.



Do not use metal tweezers or other hard tools as they may scratch the device.

12. Remove the Holder-Side Key FPC:

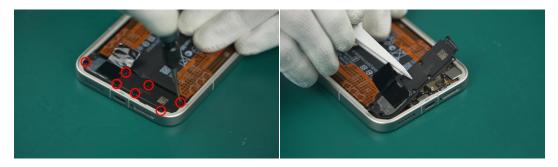
Use tweezers to disconnect and remove the Holder-Side Key FPC from the device.



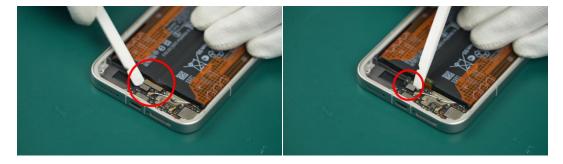
- Use ESD Safe Tweezers to cut the adhesive between the Holder-Side Key FPC and the device. Use ESD Safe Tweezers to press one side of the Holder-Side Key FPC in the slot to lift up the other side of the Holder-Side Key FPC. Then use ESD Safe Tweezers to remove the Holder-Side Key FPC.
- Do not use metal tweezers or other hard tools as they may scratch the device.

13. Remove the Sub-Board Assy:

(1) Remove the screws one by one, after which the Sub-Board cover can be taken off.



- Check the number of screws that have been removed and keep them in a safe place to ensure that no unassembled screws are left inside the device during the assembly process.
- (2) Disconnect the FPC Assy and TP&Fingerprint Advance Module Assy from the Sub-Board Assy.

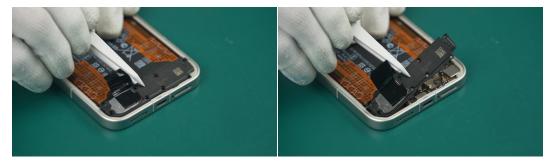


- Use tweezers to gently lift the pressure plate before pulling out the cable. Do not pull the cable directly.
 - If the cable is stuck to the motherboard, use a Plastic Pry Bar to gently lift it up to avoid breaking the cable.

(3) Disconnect the Coaxial Cable-White and Coaxial Cable-Black from the Sub-Board Assy.



- Use tweezers to gently lift the pressure plate before pulling out the cable. Do not pull the cable directly.
 - If the cable is stuck to the motherboard, use a Plastic Pry Bar to gently lift it up to avoid breaking the cable.
- (4) Remove the Sub-Board Assy.



Pay attention to the clips around the Sub-Board Assy during operation. Make sure the clips are completely separated before proceeding to the next step to avoid damaging the Sub-Board Assy.

14. Remove the Vibrator:

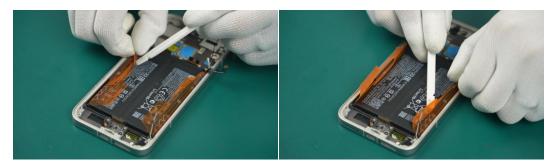
Use tweezers to remove the Vibrator.



Please do not use metal tweezers or other hard tools to avoid scratching the device.

15. Remove the Battery:

(1) Tear off the Easy release adhesive.



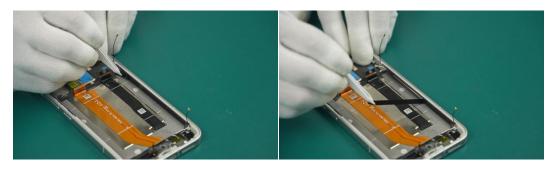
(2) Remove the Battery and tear off the remaining Easy release adhesive on the device.



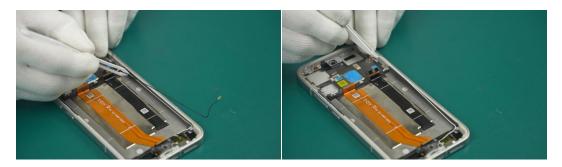
- Be careful not to damage the battery.
- ② You can use special alcohol to help remove the adhesive, or use the microwave to heat the heating bags, then heat the device before removing it.

16. Remove the Coaxial Cable:

(1) Remove the Mylar-Coaxial Cable from the device.



(2) Remove the Coaxial Cable-Black and Coaxial Cable-White from the device.



Do not pull the interface of the Coaxial Cable to avoid breaking the interface of the Coaxial Cable.

17. Remove the FPC Assy:



② You can use special alcohol to help remove the adhesive, or use the microwave to heat the heating bags, then heat the device before removing it.

Assembly

- Before reassembly, please confirm the following:
 - Thoroughly remove any residual adhesive.
 - Prepare the screws and new adhesive required for the device.
 - Wear an anti-static wrist strap and connect it to a grounded ESD safe mat.
 - Do not leave any unassembled screws inside the device. Leaving screws inside the device may damage internal components such as the battery. Please be extremely careful during assembly.
 - The composition of the product may vary by country, region, or repairer.

1. Assemble the Vibrator:

Place the Vibrator into the correct position on the device.



Do not use metal tweezers or other hard tools as they may scratch the device.

2. Assemble the Sub-Board Assy:

Place the Sub-Board Assy into the correct position and press lightly to ensure it is firmly in place.



Please check the components underneath when installing the Sub-Board Assy. If the components underneath are not properly installed, the Sub-Board Assy may not be properly installed.

3. Assemble the Coaxial Cable:

(1) Install the Coaxial Cable-Black and Coaxial Cable-White onto the Sub-Board Assy.



(2) After arranging the Coaxial Cables in the correct position, press the Mylar-Coaxial Cable tightly to ensure firm adhesion.



- Be careful not to damage the wiring harness when arranging it.
- ② You can press the wiring harness interface with your fingers. If you can clearly feel a "click" sound, it means the interface is connected in place.

4. Connect the Front Cover Display Module:

Connect the cable of the TP&Fingerprint Advance Module Assy to the Sub-Board Assy.



You can press the wiring harness interface with your fingers. If you can clearly feel a "click" sound, it means the interface is connected in place.

5. Assemble the FPC Assy:

(1) Connect the FPC Assy to the Sub-Board Assy.



(2) Place it in the correct position of the device.



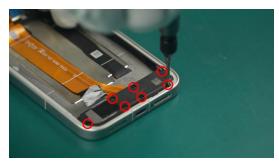
- Please ensure that the Main FPC Assy fits flatly with the device to avoid damage to the Main FPC Assy caused by squeezing other accessories during subsequent assembly.
- You can press the wiring harness interface with your fingers. If you can clearly feel a "click" sound, it means the interface is connected in place.

6. Assemble the Sub-Board cover:

(1) Place the Sub-Board cover into the correct position of the device, press lightly to ensure it is installed in place.



(2) Then tighten the screws.



Please check the components underneath when installing the Sub-Board Assy. If the components underneath are not properly installed, the Sub-Board Assy may not be properly installed.

7. Assemble the Light Sensor Sub board:

Place the Light Sensor Sub board into the correct position of the device and press it firmly to ensure it is firmly seated.



Do not use metal tweezers or other hard tools as they may scratch the device.

8. Assemble the Top Speaker Assy:

Install the Top Speaker Assy in the correct position of the device and press firmly to ensure it is properly seated.



Do not use metal tweezers or other hard tools as they may scratch the device.

9. Assemble the Side Key FPC:

(1) Place the Side Key FPC into the correct position, press to ensure it clicks into place.



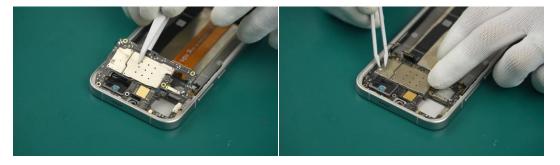
(2) then arrange the cable to ensure it is installed in place.



During the subsequent assembly process, you need to check whether the Holder-Side Key FPC cable is lifted up to avoid squeezing the cable during assembly.

10. Assemble the Mainboard Assy:

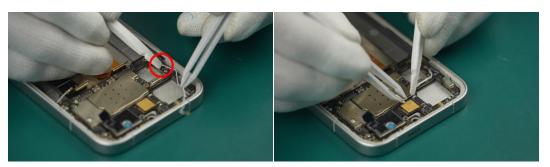
Place the Mainboard Assy into the device, pressing firmly to ensure it is installed in place.



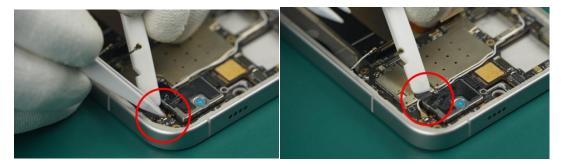
Please make sure that all the clips are locked into place, otherwise it will affect the subsequent assembly.

11. Connecting the Coaxial Cable:

(1) Connect one end of the Coaxial Cable to the Mainboard Assy, organize the cable.



(2) Then connect the other end of the Coaxial Cable to the Mainboard Assy, and press the Copper Foil flat.

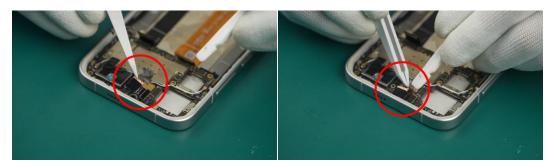


- Please do not use metal tweezers or other hard tools to avoid scratching the device.
- You can press the wiring harness interface with your fingers. If you can clearly feel a

"click" sound, it means the interface is connected in place.

12. Assemble the Camera Assy:

(1) Place the Camera-Front in the correct position and connect it to the Mainboard Assy.

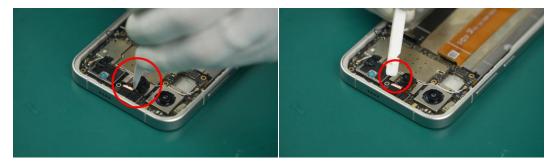


- Please do not use metal tweezers or other hard tools to avoid scratching the device.
- You can press the wiring harness interface with your fingers. If you can clearly feel a "click" sound, it means the interface is connected in place.
 - Attach the Copper Foil flatly. You can press lightly with your fingers to ensure it fits securely.
- (2) Place the Camera-Rear-Telephoto Mode in the correct position and connect it to the Mainboard Assy.

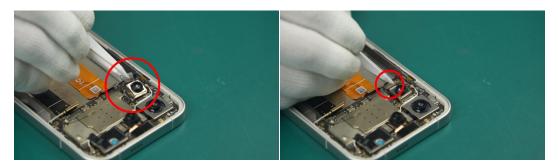


- Do not touch the camera lens directly during operation to avoid scratching the lens.
- You can press the wiring harness interface with your fingers. If you can clearly feel a "click" sound, it means the interface is connected in place.

(3) Place the Camera-Rear-Ultra Wide Angle in the correct position and connect it to the Mainboard Assy.



- Do not touch the camera lens directly during operation to avoid scratching the lens.
- ② You can press the wiring harness interface with your fingers. If you can clearly feel a "click" sound, it means the interface is connected in place.
- (4) Install the Camera-Rear-Telephoto Mode and connect it to the Mainboard Assy.



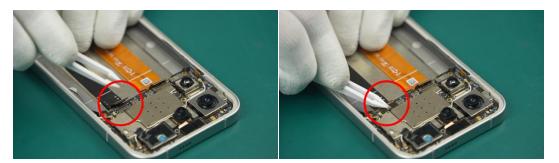
- Do not touch the camera lens directly during operation to avoid scratching the lens.
 - Do not use hard tools during operation, as this may damage the Conductive Cloth or Graphite Sheet.
- You can press the wiring harness interface with your fingers. If you can clearly feel a "click" sound, it means the interface is connected in place.

13.Assemble the FPC Assy:

(1) Connect the Coaxial Cable-Black and Coaxial Cable-White of the Sub-Board Assy to the Mainboard Assy respectively.



- ② You can press the wiring harness interface with your fingers. If you can clearly feel a "click" sound, it means the interface is connected in place.
- (2) Connect the Front Cover Display Module of the screen to the Mainboard Assy.



② You can press the wiring harness interface with your fingers. If you can clearly feel a "click" sound, it means the interface is connected in place.

(3) Connect the FPC Assy to the Mainboard Assy and press gently to ensure a secure connection.



- Please ensure that the Main FPC Assy fits flatly with the device to avoid damage to the Main FPC Assy caused by squeezing other accessories during subsequent assembly.
- You can press the wiring harness interface with your fingers. If you can clearly feel a "click" sound, it means the interface is connected in place.

14. Assemble the Battery:

(1) Then tear off the protective film on the back of the Easy Release Adhesive-Battery.



(2) Align the phone to the correct position, put the Battery in, and press lightly to ensure a firm fit.



(3) Finally connect the Battery to the Mainboard Assy.



You can press the wiring harness interface with your fingers. If you can clearly feel a "click" sound, it means the interface is connected in place.

15. Assemble the Mainboard Cover:

(1) Install the Mainboard cover in place, connect the cable of the Mainboard cover to the Mainboard Assy.



- Please make sure that all the clips are locked into place, otherwise it will affect the subsequent assembly.
- (2) then install the Mainboard cover and press to ensure it is in place.



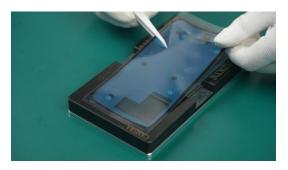
(3) Align the screw holes and tighten the screws.



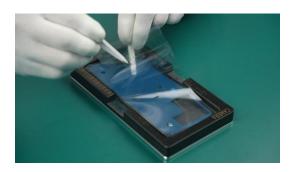
Please check the number of screws installed to ensure that no unassembled screws are left inside the device.

16. Assemble the Battery Cover Assy:

(1) Put the Battery Cover Adhesive into the Adhesive backing fixing tool, and align it with the positioning hole.



(2) Tear off the protective film of the Battery Cover Adhesive, and do not touch the adhesive surface.



(3) Put the Battery Cover Assy into the Adhesive backing fixing tool, press gently to make the Battery Cover Adhesive and the Battery Cover Assy fit together.



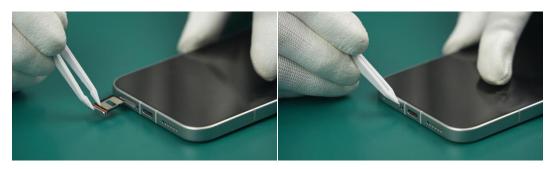
Disassembly and Assembly

(4) Tear off the protective film on the other side of the Battery Cover Adhesive, align the Battery Cover Assy with the device, and press gently to install it in place.



17. Assemble the SIM Card Tray:

Put the SIM Card Tray back into the device



Please do not use hard tools to install the SIM card tray to avoid scratching the device.

18. Crimp Mobile Phone:

Place the phone into the Battery cover assembly press device and press for 60 seconds using the Crimping tool.



19. Air Tightness Test:

- If you are the customer and your phone has dust and water resistance function, please contact a professional authorized repairer, otherwise the dust and water resistance function may become ineffective.
- If you are a professional authorized repairer, please refer to the following method:

 Use the Air tightness tester, aim at the air tightness test hole, and perform the test. If

 "OK" is displayed on the screen, it means that the mobile phone has passed the test.

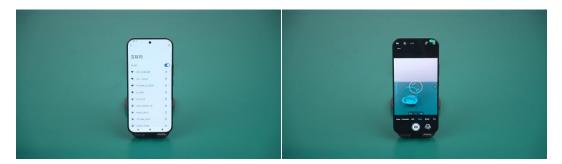


20. Test Phone Functions:

(1) Check whether the phone can be turned on normally.



(2) Test whether the phone's Wi-Fi, Bluetooth, sound, camera and other functions can be used normally.



Calibration and quality inspection

Calibration and Quality Inspection

To ensure proper assembly, it is recommended to calibrate and inspect the device after assembly. If any fault occurs during repair/assembly, calibration and inspection can help locate and identify the problem quickly. Please go to a Xiaomi Authorized Service Center for further assistance. Any fault caused by repair may incur additional repair costs.

Calibration

Please refer to the link for specific calibration methods.

https://cdn.shopify.com/s/files/1/0955/8360/0979/files/Mobile phone basic function test.pdf?v=1747878433

Quality Inspection

Please refer to the link for specific inspection methods.

链接待提供



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